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in solution at room temperature. Upon cooling, over-saturation will cause precipitation of hydrogen in all discontinuities of the metal (intergranular joints, inclusions, pores, etc.) where it recombines into the molecular insoluble form producing local pressure which may be considerable. The combination of stresses resulting from the pressure of these gas pockets, from thermal contraction and possible martensitic transformation of these semi-special steels may produce permanent deformation and rupture; Localization of these cracks and the fact that they may be eliminated by drying the coating suggests that hydrogen is the principal cause.

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(over)

C227744

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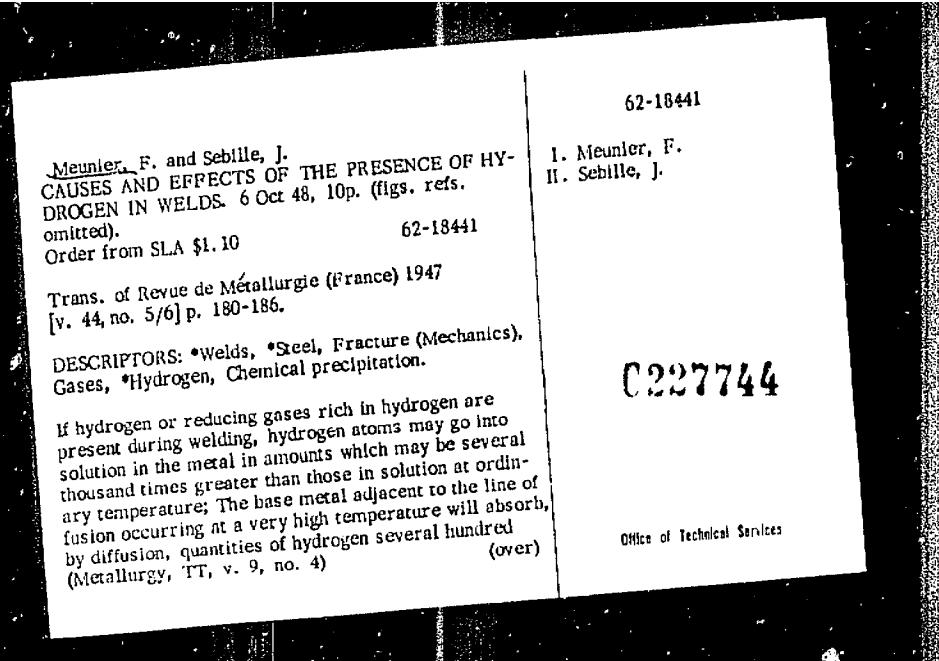
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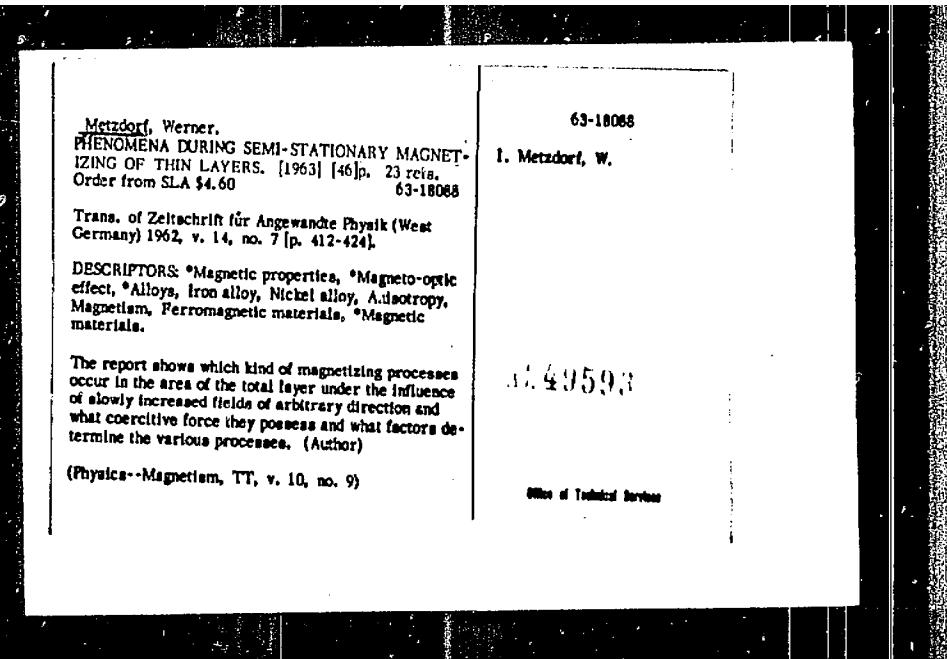
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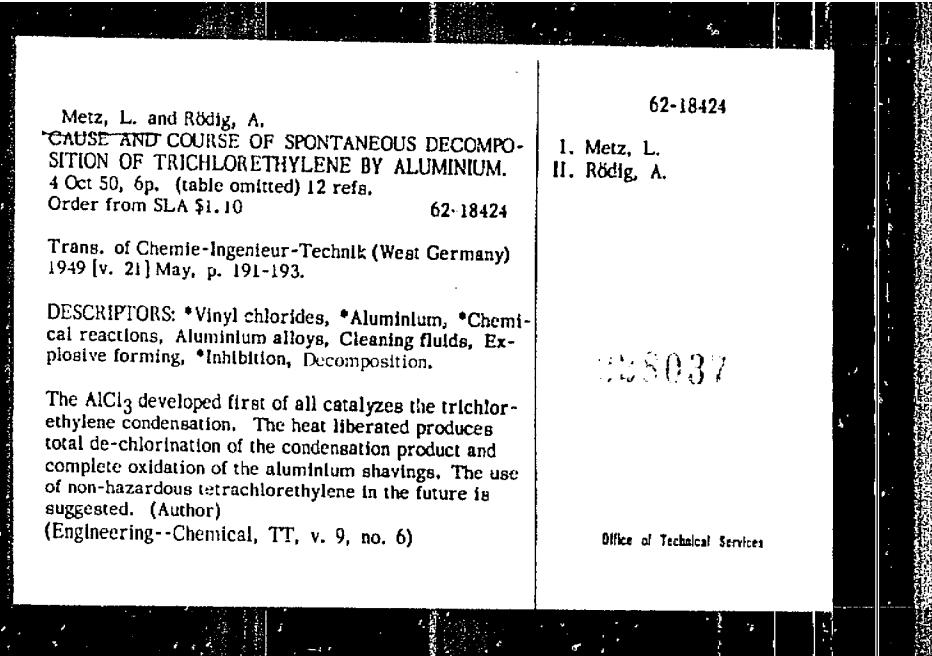
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